

LP2000 TYPE* IGNITION SYSTEMS SERVICE BULLETIN 2023

*Low Pressure Ballistic Ignition System(BIS)/
Pyrotechnical Ignition System(PTIS)

Recommended Service to be preformed by supplier:

- To ensure reliable operation and to reduce downtime and disturbances we recommend the following yearly/bi-yearly maintenance of the Ignition System:
- **Control/correct/Align Magazine (yearly).**
 - Check Rotation
 - Check Centering
 - Check Wearing Parts (Index plate, cylinder edges, etc)
 - Change Magazine O-ring (bi-yearly)
- **Control and Maintenance of Pellet Tube (yearly).**
 - Clean Pellet Tube with Dummy Pellets
 - Control of Pellet Tube with Brass Pig
 - Re-connect Pellet Tube and test with live LP2000
- **Check System/Cabinet Integrity(yearly)**
- **Check Launching Valve Integrity (yearly)**
- **Check Check-Valves Integrity (bi-yearly)**
- **General tubing/fittings Integrity Check (yearly)**
- **Check and Control of Purge Air (yearly)**
- **Control and test of VA-Meter (yearly)**
- **Test of low-alarm on VA-Meter (yearly)**



**LIFETIME
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